

Work Order ID 141533

Monday, February 22, 2016 10:59:16 AM

141533

Page 1

Item ID: D412-760-015

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Cabin Floor Protector

Start Date: 1/28/2016 Start Qty: 4.00

4

Cust Item ID:

Required Date: 2/3/2016 Req'd Qty: 4.00

4

Customer:

Reference:

Approvals: Process Plan: MLJ Date: FEB 22 2016 ling: _____ Date: _____

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start ***NR1***

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
IIN-D412-760	G

MLJ

MLJ 16-02-22 4

100 Document Control 0.00

100

DC

Memo

0.00

Doc.Control -USB or Paperwork

Photocopy bluefile & type labels per PPP D412-760-015 CHG002

4 FEB 24 2016

110 Pick Kit 0.00

110

Packaging

Memo

0.00

Packaging

4 DAS 6 9-09 DAS 2 9-09 FEB 22 2016

120 QC4- 100% Inspect kits for completeness 0.00

120

QC

Memo

0.00

Quality Control

4 FEB 24 2016

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Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00							
130									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D412-760-015 Location: FG040								
	<i>X3</i> <i>x1 sold.</i>								
140	QC21 - Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.01							
Quality Control									

4 DAS 28 9-89 FEB 24 2016

MUS FEB 24 2016

MUS FEB 24 2016

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141533

D412-760-015

Required Date: 2/3/2016

Required Qty: 4.00

Comments: IPP rev A 07.07.05 new issue EC
IPP Rev:B 08-08-20 revB as per dwg DD verified by:EC

[illegible]

FEB 22 2016

Picklist Print

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Work Order ID: 141533

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Parent Item: D412-760-015

D412-760-015

Parent Item Name: Cabin Floor Protector

Start Date: 1/28/2016

Required Date: 2/3/2016

Start Qty: 4.00

Required Qty: 4.00

D3580-1 Manufactured No

110 Each 19.0000 6 24

D3580-1

Joggle Bracket

DAS
28
9-89

Location

Loc Qty

Loc Code

ST043

19

136060

19

**

23 x 141533

DAS
6
9-89



D3628-1 Manufactured No

110 Each 328.0000 14 56

D3628-1

Washer, Cupped

DAS
28
9-89

Location

Loc Qty

Loc Code

FG

10

83587

10

ST046

68

123627

68

ST051A

250

140056

250

**

DAS
6
9-89



D3628-3 Manufactured No

110 Each 153.0000 6 24

D3628-3

Cupped Washer

DAS
28
9-89

Location

Loc Qty

Loc Code

ST046

153

96308

153

**

DAS
6
9-89



MS24694-S100 Purchased No

110 Each 52.0000 6 24

MS24694-S100

Flat Head Screw

DAS
28
9-89

Location

Loc Qty

Loc Code

ST283

52

m132823

52

**

FEB 22 2016

DAS
6
9-89



Picklist Print

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Parent Item: D412-760-015

D412-760-015

Parent Item Name: Cabin Floor Protector

Start Date: 1/28/2016

Required Date: 2/3/2016

Start Qty: 4.00

Required Qty: 4.00

MS24694-S54

Purchased

No

110

Each

132.0000

14

56

MS24694-S54

SCREW

DAS
28
9-89

Location

Loc Qty

Loc Code

ST284

132

m133134

32

m134063

100

56

NAS1149D0363J

Purchased

No

110

Each

1,430.000

28

112

NAS1149D0363.J

Washer

DAS
28
9-89

Location

Loc Qty

Loc Code

GA

64

m130799

64

ST260a

1000

m134055

1000

ST263

366

m133932

366

112

NAS1149D0463J

Purchased

No

110

Each

5,527.000

12

48

NAS1149D0463.J

WASHER

DAS
28
9-89

Location

Loc Qty

Loc Code

GA

237

M129390

41

M132035

196

ST263

3942

M134039

3942

ST269

1348

M130799

360

M132317

100

M132677

888

48

FEB 22 2016

5.0 PARTS LIST

Qty -011	Qty -013	Qty -015	Qty -017	Qty -019	Part Number	Description
X					D412-760-011	CABIN FLOOR PROTECTOR KIT
	X				D412-760-013	CABIN FLOOR PROTECTOR KIT
		X			D412-760-015	CABIN FLOOR PROTECTOR KIT
			X		D412-760-017	CABIN FLOOR PROTECTOR KIT
				X	D412-760-019	CABIN FLOOR PROTECTOR KIT
1					D3574-1	CABIN FLOOR PROTECTOR
1					D3574-2	CABIN FLOOR PROTECTOR
	1				D3574-3	CABIN FLOOR PROTECTOR
	1				D3574-4	CABIN FLOOR PROTECTOR
		1			D3574-5	CABIN FLOOR PROTECTOR
		1			D3574-6	CABIN FLOOR PROTECTOR
1					D3575-1	CABIN FLOOR PROTECTOR
1					D3575-2	CABIN FLOOR PROTECTOR
	1				D3575-3	CABIN FLOOR PROTECTOR
	1				D3575-4	CABIN FLOOR PROTECTOR
		1			D3575-5	CABIN FLOOR PROTECTOR
		1			D3575-6	CABIN FLOOR PROTECTOR
6	4	6		6	D3580-1	JOGGLE BRACKET
			1		D3788-1	CABIN FLOOR PROTECTOR
			1		D3788-2	CABIN FLOOR PROTECTOR
			1		D3788-3	CABIN FLOOR PROTECTOR
			1		D3788-4	CABIN FLOOR PROTECTOR
14	40	14	14	10	D3628-1	CUPPED WASHER
6	8	6	6		D3628-3	CUPPED WASHER
				1	D4122-1	FLOOR PROTECTOR, FORWARD
				1	D4122-3	FLOOR PROTECTOR, AFT
28		28	28		NAS1149D0363J	WASHER (AN960JD10)
12		12	12		NAS1149D0463J	WASHER (AN960JD416)
14		14	14		MS24694S54	SCREW
6		6	6		MS24694S100	SCREW

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Date: 13.01.03